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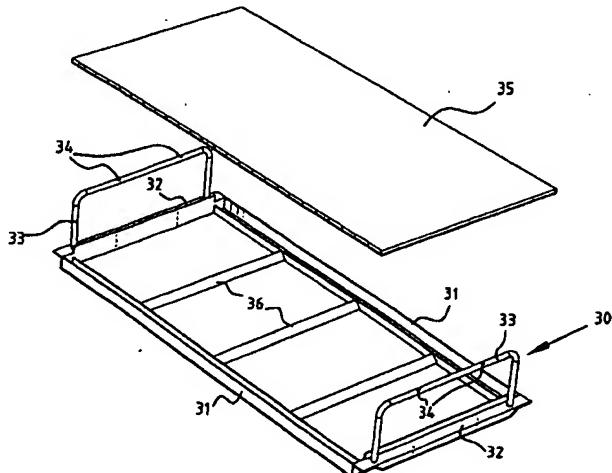
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(71) Applicant (*for all designated States except US*): **VISSEER 'S-GRAVENDEEL HOLDING B.V. [NL/NL]**; Beneden Havendijk 115a, NL-3295 XB 's-Gravendeel (NL).

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(54) Title: STACKABLE CARRIER FOR GROWING MATERIAL



(57) Abstract: The invention relates to a stackable carrier for growing material, such as pot plants, cuttings and plants placed in trays, comprising a substantially rectangular flat plate (35); and supports (36) extending transversely of the plate from the short sides of the plate for the purpose of supporting the carrier in a stack of carriers. This measure results in simplified handling of the carriers with the plants placed thereon. The carriers with the plants can be easily stacked on top of one another from above, wherein this is avoided in horizontal direction between the vertical posts of the Danish trolleys. Such operations therefore entail less effort. The invention furthermore provides the option of the grower using the carriers for his internal transport and even as carrier for the plants on the seedbeds. The supports preferably extend upward from the plate and the carrier comprises a frame extending at least at the periphery and a plate placed separately inside the frame.

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For two-letter codes and other abbreviations, refer to the "Guidance Notes on Codes and Abbreviations" appearing at the beginning of each regular issue of the PCT Gazette.

STACKABLE CARRIER FOR GROWING MATERIAL

5 The invention relates to a stackable carrier for growing material, such as pot plants, cuttings and plants placed in trays.

Such stackable carriers are known in the form of racks which can be placed in so-called "Danish trolleys" which are
10 used to transport the plant material from the grower to the auction, during transport within the auction and from the auction to wholesaler and retailer.

These known carriers are the source of much work, while the combination of trolley and trays placed thereon is highly
15 susceptible to wear and contains many separate components, wherein travel with such trolleys results in a lot of noise.

When used for bedding plants the drawback occurs that the bedding plants must be transferred from seedbeds, on which they are cultivated, onto carriages for internal
20 transport and then onto the grids or plates of the so-called Danish trolleys.

This results in frequent displacement and transfer of the pot plants, which is of course not really desirable.

The object of the present invention is to provide such a
25 carrier, whereby these drawbacks are avoided.

This object is achieved with a stackable carrier, which comprises:

- a substantially rectangular flat plate; and
- supports extending transversely of the plate from the
30 short sides of the plate for the purpose of supporting the carrier in a stack of carriers.

This measure results in simplified handling of the carriers with the plants placed thereon. The carriers with

the plants can be easily stacked on top of one another from above, wherein moving of the carriers in horizontal direction between the vertical posts of the Danish trolleys is avoided. Such operations therefore entail less effort.

5 The invention furthermore provides the option of the grower using the carriers for his internal transport and even as carrier for the plants on the seedbeds.

According to a first preferred embodiment the carrier is provided on its side remote from the supports with locking elements provided for locking in horizontal direction the supports of the carrier placed above or below the carrier.

This measure provides a fixing of the stacked carriers in the horizontal plane so as to prevent the stack carriers tipping over and shifting.

15 According to a further preferred embodiment the supports extend upward from the plate.

Although it is possible in principle to have the supports extend downward, it is more attractive to have them extend upward, since in this manner they coincide with the 20 load situated on the carrier and thus take up less space in the non-stacked position. Damaging of the load, in this case the plants, is moreover avoided as far as possible herewith.

A further embodiment provides the measure that under at least one of the supports a recess is arranged in the plate 25 and that adjacently of the recess the plate is provided with a support surface for supporting underlying carriers.

By means of a small mutual shifting of the carriers it is hereby possible to choose between nested stacking and/or stacking with interspacing.

30 According to a particularly advantageous embodiment, the supports arranged on either side of the carriers have a different shape, wherein similarly shaped supports of carriers placed on top of each other are nestable and wherein

differently shaped supports of carriers placed on top of each other maintain the distance between the carriers corresponding to the support height.

With this measure it is possible to stack the filled carriers on top of each other without damaging the load and to place the empty carriers nested into each other in order to save transport or storage space.

According to a specific preferred embodiment, the different supports of carriers placed on top of each other rest directly on one another. This results in direct contact between the supports, so that the vertical forces can be transmitted without interposing other elements.

A structurally attractive and strong embodiment teaches that the supports are each formed by a curved metal strip and that the strips are connected to a surface of an L-profile extending parallel to an end wall of a carrier, the other surface of which profile extends under the carrier.

According to a further preferred embodiment, the supports comprise four rods placed at the corners of the plate.

This configuration results in a structurally very simple embodiment; in this manner the supports are light, particularly when the rods take a hollow form.

According to a further preferred embodiment the rods are mutually connected on their side remote from the plate. The rods are hereby connected in pairs to form brackets which result in a greater degree of strength; this embodiment moreover results in an easy construction of the locking means in which the horizontal part of the bracket can fit.

According to yet another preferred embodiment, the supports are at least partly removable.

It is hereby possible to remove the brackets when the carriers are stored, so that the carriers can be stacked flat

on top of each other and thus take up considerably less space.

The same effect can also be achieved when the supports are pivotally connected to the plate. The advantage of such a construction is that the supports cannot be detached from the carrier, although a hinge construction is on the other hand required and, when the hinges are adapted for folding inward of the brackets, space-saving during the stacking is not optimal.

According to yet another preferred embodiment, the flat plate of the carrier is manufactured from a plastic and the supports are at least partly manufactured from metal.

When the plates are manufactured from plastic, this results in a great weight-saving and no susceptibility to rusting, rotting and other forms of degradation.

It is of course possible to manufacture the supports wholly from plastic but, in view of the heavy loading of the supports when carriers with a heavy load are stacked high onto one another, these supports are heavily loaded, which would require a thick form of plastic.

It is therefore attractive when the supports comprise a part which is formed integrally with the plate and which extends upward over a part of the height of the supports and on which are mounted the metal parts of the supports. A combination is hereby obtained of the advantages of plastic, such as a light weight and durability, with the strength of metal, wherein it is furthermore attractive that the metal rods take up little space and thus cause little shadow on the growing material present on the carrier.

In order to make the supports removable in this embodiment also, the supports are formed by a metal rod formed into a bracket, wherein the ends of the bracket extend into the plastic part of the support.

It is indeed possible herein that the supports are fixed sufficiently firmly with a sufficiently great length of support of the rods or brackets by the plastic of the plastic part of the supports. An attractive preferred embodiment 5 further results when the bracket is stepped at its corners and the locking elements comprise cavities formed in the side of the plate remote from the support.

This embodiment provides the advantage of rods placed at the corners and ensuring a maximum stability, while the 10 stepped form results in a possibility of a simple construction of the locking element of the carrier placed in the stack above the carrier.

This latter advantage is developed further when the cavities of the locking elements are open toward the short 15 side of the carrier. The possibility of dirt collecting in said locking elements is hereby small, while cleaning can furthermore take place easily.

According to a further preferred embodiment, grooves extending transversely of the longitudinal direction of the 20 plate are arranged in the carrying surface of the plate. It is hereby easy to shift plants back and forth over the carrier in the relevant direction.

When the grooves are embodied as slots, the same advantage results, while water leaving plants moreover flows 25 away readily in downward direction. This advantage also applies in cleaning of the carriers with water.

According to a particularly strong embodiment, the carrier comprises a frame extending at least at the periphery and a plate placed separately inside the frame.

30 The steel frame provides the possibility of a construction of sufficient strength and rigidity, while the separate plate makes it possible to choose a light material, so that a light construction is obtained.

This is found to be particularly the case when the frame is manufactured from metal, preferably steel, and the plate is manufactured from plastic.

The separate construction of plate and frame provides
5 the option of constructing the combination such that, when
the plate is removed, the frames are nestable in laterally
offset manner. Another advantage is the fact that the plate
can be pressed straight upward or obliquely upward. This is
attractive when the load present on the carrier must be moved
10 by means of for instance a sliding device to a carrier
located at a different level.

Other attractive preferred embodiments are specified in
the remaining sub-claims.

The present invention will be elucidated herein below
15 with reference to the annexed figures, in which:

figure 1 is a perspective partial view of a carrier
according to a first embodiment according to the invention;

figure 2 is a perspective view of the underside of the
carrier shown in figure 1;

20 figure 3 is a perspective view of two carriers according
to the first embodiment stacked one on top of the other;

figure 4 is a perspective view of a series of carriers
according to a second embodiment stacked one on top of
another;

25 figure 5 is a perspective view of a series of carriers
according to the second embodiment nested in each other;

figure 6 is a perspective view of a detail of the second
embodiment;

30 figure 7 is a perspective view of another detail of the
second embodiment;

figure 8 is a perspective view of a third embodiment of
the invention;

figure 9 is a perspective view of nested frames

according to the third embodiment;

figure 10 is a partly broken-away perspective view of the carrier according to the third embodiment while it is placed on a 'Danish' trolley; and

5 figure 11 is a perspective view of a fourth embodiment.

Figure 1 shows a rectangular plate 1 which is manufactured from plastic. On both short sides is arranged an upright wall 2 respectively 3. Walls 2,3 are formed integrally with plate 1.

10 The flat plate 2 comprises two substantially U-shaped profiles 4,5 extending along the long sides. Continuous slots 6 are arranged in the part of the flat plate between profiles 4,5.

15 As shown in figure 2, ribs 7, which extend in the diagonal direction and have a strengthening function, are arranged on the underside of the flat plate. These ribs extend between U-shaped profiles 4,5 and parts 8 of upright sides 2 respectively 3 which extend under the level of flat plate 1.

20 Side walls 2,3 comprise tubular elements 9 placed at the corner points and an actual inward directed wall 10 which extends between tubular elements 9 and in which are recessed openings 11. In upright side walls 2,3 are arranged strengthening ribs 12 extending parallel to plate 1, a number 25 of which ribs extends adjacently of openings 11. Two rectangular profiles 13 are further arranged in order to strengthen the upright sides.

The carrier described up to this point is manufactured wholly from plastic. A strong plastic is used for this 30 purpose such as ABS.

In view of the fact that this carrier is used substantially for plant material and in view of the fact that the carrier must be stackable; there are arranged brackets 18

which can be seen in figures 1-3. Brackets 18 are preferably manufactured from a metal such as aluminium. This is related to the relatively heavy loading of these brackets, particularly when heavily loaded trays are stacked high on top of each other. Brackets 18 are fixed into the tubular elements 9 of upright side walls 2,3. In the vicinity of their corner points the brackets 18 are embodied with a stepped form 14. The stepped form 14 is important in the stacking of the carriers; the elevated part 15 of bracket 14 is herein engaged in a cavity 16 in the part of the sides extending under flat plate 1.

Movement in the longitudinal direction of the flat plates is herein prevented by wall parts 8, while movement in transverse direction of the flat plate is prevented by wall parts 17. A firm fixation in the horizontal plane thus takes place of the carriers placed one on top of another.

In order not to have to make use of the so-called Danish trolleys during transport of a stack of carriers, a certain part of a set of carriers can be provided with wheels 18, as shown in figure 3. It is herein easy to travel with a stack of 5 to 6 of these carriers without further assist means.

Brackets 18 can be removed to enable the volume of the carriers to be reduced during empty transport.

It is otherwise also possible to embody the brackets for inward pivoting. The hinge will herein have to be stoppable so as to provide sufficient strength, and the hinge will have to be situated on the intersecting line of side wall 2,3 and plate 1.

Figures 4 and 5 show a second embodiment of the carrier according to the invention, the flat plate of which substantially corresponds with flat plate 1 of the previous embodiment. This can also be manufactured from plastic and be provided with the diverse components elucidated on the basis

of the first embodiment. On each of the short sides is arranged an L-shaped profile 19, the short side of which extends under flat plate 1 so that flat plate 1 supports on the L-shaped profile.

5 On one side of each plate is arranged a first steel bracket 20 and on the other short side of the flat plate the relevant L-shaped profile 19 is connected to two steel brackets 21 respectively 22. Brackets 20-22 are herein connected to the relevant L-shaped profile by means of
10 welding. For the connecting of L-shaped profiles 19 to flat plate 1 use can be made of rod-like connecting elements which extend through the plastic of flat plate 1 and which are connected to the relevant L-shaped profiles by means of a nut connection. A strong whole is hereby obtained.

15 The form of brackets 20 respectively 21 and 22 is such that, as shown in figure 4, the carriers can be stacked on top of each other with a mutual interspacing which corresponds with roughly the height of the carriers. The carriers can herein be used to transport material, in
20 particular pot plants.

The carriers are herein essentially stacked with every other carrier being turned round.

It is however also possible, as shown in figure 5, to place the carriers on top of each other with the brackets or
25 support elements of the same shape. Brackets 19-21 then nest in each other, so that the flat plates can be stacked close together, for instance during return transport or for storage of the empty carriers.

Figure 6 shows in more detail the construction of an L-shaped profile 19 and the supports 20 and 22 connected thereto. This shows that a recess is made in the L-shaped profile, in which a carrying bracket 24 is placed. This carrying bracket 24 is for instance bent out of round bar and

fixed in L-shaped profile 19 by means of a welded connection. Carrying bracket 24 herein protrudes relative to L-shaped profile 10 so as to rest on the bracket 20 of the other end of a corresponding carrier.

5 Made in similar manner in the other L-shaped profile 19 are two recesses, in which carrying brackets 25 are received and mounted fixedly on the relevant L-shaped profile 19. These carrying brackets also serve to support on the brackets 21 respectively 22 placed thereunder. They are also provided
10 for this purpose with relevant protrusions.

In figure 8 a third embodiment of the stackable carrier is shown. This is formed by a frame 30 which is preferably formed from metal such as steel. The frame comprises two U-profiles 31 extending in the longitudinal direction, wherein
15 the legs are different and the outer leg is the higher. Both profiles are connected at their end by a transverse profile 32 with a substantially Z-shaped section.

Welded onto the horizontal part of the Z-shaped profile are tubular brackets 33, which serve as supports. The
20 brackets are provided on their upper side with holes 34 for receiving pins 35 of the carrier stacked onto the brackets. Pins 35 are welded onto the underside of the horizontal part of the Z-shaped profile.

Welded between U-shaped profile 31 are transverse
25 profiles 36 for supporting the plate for placing in frame 30.

The whole unit described up to this point is manufactured from steel and is galvanized for increased durability.

In order to carry the load a plate 35 is placed between
30 the outer high walls of U-profiles 31 and between Z-profiles 32. This plate can be manufactured from numerous materials, but it is recommended to manufacture it from a strong, light material not sensitive to water and dirt, such as plastic. A

light plate is obtained particularly when a profile is applied which is extruded from plastic and provided with channels extending in the longitudinal direction.

Figure 9 shows a view of nested frames 30. It is apparent herein that in the case of nesting the frames must be displaced in horizontal direction in order to fit into each other. This is a drawback relative to the other embodiments, although the present embodiment is sturdier and cheaper.

10 The configuration of the carrier according to the third embodiment is clearly shown in figure 10, wherein the carrier is placed on a Danish trolley.

Figure 11 shows another embodiment, wherein the frames are likewise nestable, albeit in a different manner. Frame 40 15 of the embodiment shown in figure 11 is also provided with upright edges 42, inside which separate plates can be arranged or inside which separate grids can be arranged to carry pot plants or other plant material. An attractive advantage of this embodiment with a separate base, which is 20 otherwise also the case for the other embodiments in which a separate base or plate is applied, is the fact that it can be pushed upward from below. This has the result that such carriers can be applied in slide transfer machines when for instance pot plants must be shifted from one carrier to 25 another. Height differences can herein be absorbed by lifting the plate.

Another specific measure of this embodiment is the fact that the frame is formed on one side by an L-shaped profile 42, the horizontal part of which is provided with an 30 interruption 43. This interruption 43 is situated precisely below brackets 44. At the position of the interruption a U-shaped support profile 45 is fixed to L-shaped profile 42. The U-shaped profile is fixed by means of welding and is

strengthened by means of fishplates 46. It will be apparent that it is likewise possible to arrange such fishplates at other positions. Arranged in U-shaped profile 45 are recesses which are created by making a U-shaped cut in the upper 5 surface and bending the thus resulting lip 47 downward. When the carriers are stacked on top of each other, a U-shaped profile 45 is placed over bracket 44, wherein the lips 47 provide a lateral locking. A similar configuration is arranged on the other short side, with the understanding that 10 U-shaped profile 45 herein forms the short side of frame 40. In this U-shaped profile 45 are therefore arranged the recesses for forming the locking lips 47. In this embodiment the bracket 44 is displaced outward in the longitudinal direction of the carrier. A free space is hereby 15 automatically created under bracket 44 which, as in the other embodiment, can be used for nesting the carriers.

In this embodiment it is thus possible as required to nest the carriers or stack them on top of each other with interspacing, wherein the carriers do not have to be turned 20 round when the manner of stacking is changed.

It will be apparent that diverse modifications can be made to the shown constructions without departing from the present invention.

CLAIMS

1. Stackable carrier for growing material, such as pot plants, cuttings and plants placed in trays,
5 comprising:
 - a substantially rectangular flat plate; and
 - supports extending transversely of the plate from the short sides of the plate for the purpose of supporting the carrier in a stack of carriers.
- 10 2. Carrier as claimed in claim 1, characterized in that the carrier is provided on its side remote from the supports with locking elements provided for locking in horizontal direction the supports of the carrier placed above or below the carrier.
- 15 3. Carrier as claimed in claim 1 or 2, characterized in that the supports extend upward from the plate.
4. Carrier as claimed in claim 3, characterized in that under at least one of the supports a recess is arranged in the plate and that adjacently of the recess the plate is
20 provided with a support surface for supporting underlying carriers.
5. Carrier as claimed in claim 3, characterized in that the supports arranged on either side of the carrier have a different shape, that similarly shaped supports of carriers
25 placed on top of each other are nestable, and that differently shaped supports placed on top of each other maintain the distance between the carriers corresponding to the support height.
6. Carrier as claimed in claim 4 or 5, characterized in
30 that the supports are each formed by a curved metal strip.
7. Carrier as claimed in claim 6, characterized in that the metal strips are connected to a surface of a profile extending parallel to an end wall of the carrier.

8. Carrier as claimed in claims 5 and 7, characterized in that the profile extends adjacently of the recess.

9. Carrier as claimed in claim 8, characterized in that the profile is an L-shaped profile and that the locking elements are formed by lips bent out of the L-shaped profile.

10. Carrier as claimed in claims 2 and 7, characterized in that the profile is an L-shaped profile and that the locking elements are formed by brackets fixed to the L-profile.

10 11. Carrier as claimed in claim 10, characterized in that the brackets are let into the L-profile.

12. Carrier as claimed in any of the claims 4-11, characterized in that both profiles are connected by at least one metal connecting element extending through the carrier.

15 13. Carrier as claimed in claim 12, characterized in that the L-shaped profiles are mutually connected by two rods extending through the carrier.

20 14. Carrier as claimed in claim 1, 2 or 3, characterized in that the supports comprise four rods placed at the corners of the plate.

15. Carrier as claimed in claim 14, characterized in that the rods are mutually connected on their side remote from the plate.

25 16. Carrier as claimed in claim 14 or 15, characterized in that the supports are at least partly removable.

17. Carrier as claimed in claim 14, 15 or 16, characterized in that the supports are pivotally connected to the plate.

30 18. Carrier as claimed in any of the claims 14-17, characterized in that the flat plate of the carrier is manufactured from a plastic and that the supports are at least partly manufactured from metal.

19. Carrier as claimed in claim 18, characterized in

that the supports comprise a part which is formed integrally with the plate and which extends upward over a part of the height of the supports and on which are mounted the metal parts of the supports.

5 20. Carrier as claimed in claim 19, characterized in that the supports are formed by a metal rod formed into a bracket, and that the ends of the bracket extend into the plastic part of the support.

10 21. Carrier as claimed in claim 20, characterized in that the brackets are removable from the plastic parts.

22. Carrier as claimed in claim 20 or 21, characterized in that the bracket is stepped at its corners and the locking elements comprise cavities formed in the side of the plate remote from the support.

15 23. Carrier as claimed in claim 22, characterized in that the cavities are open toward the short side of the carrier.

24. Carrier as claimed in any of the claims 21-23, characterized in that grooves extending transversely of the 20 longitudinal direction of the plate are arranged in the carrying surface of the plate and that slots extending transversely of the longitudinal direction of the plate are arranged in the carrying surface of the plate.

25 25. Carrier as claimed in any of the claims 18-24, characterized in that the plate is provided on its underside with strengthening elements extending along the long sides and that diagonally extending strengthening ribs are arranged under the plate which have a cross-section which is considerably smaller than that of the strengthening elements.

30 26. Carrier as claimed in any of the claims 3-11, characterized in that the carrier comprises a frame extending at least at the periphery and a plate placed separately inside the frame.

27. Carrier as claimed in claim 16, characterized in that the plate is manufactured from extruded plastic.

28. Carrier as claimed in claim 26, characterized in that the frame encloses the plate in the horizontal plane and
5 that the supports are fixed to the frame.

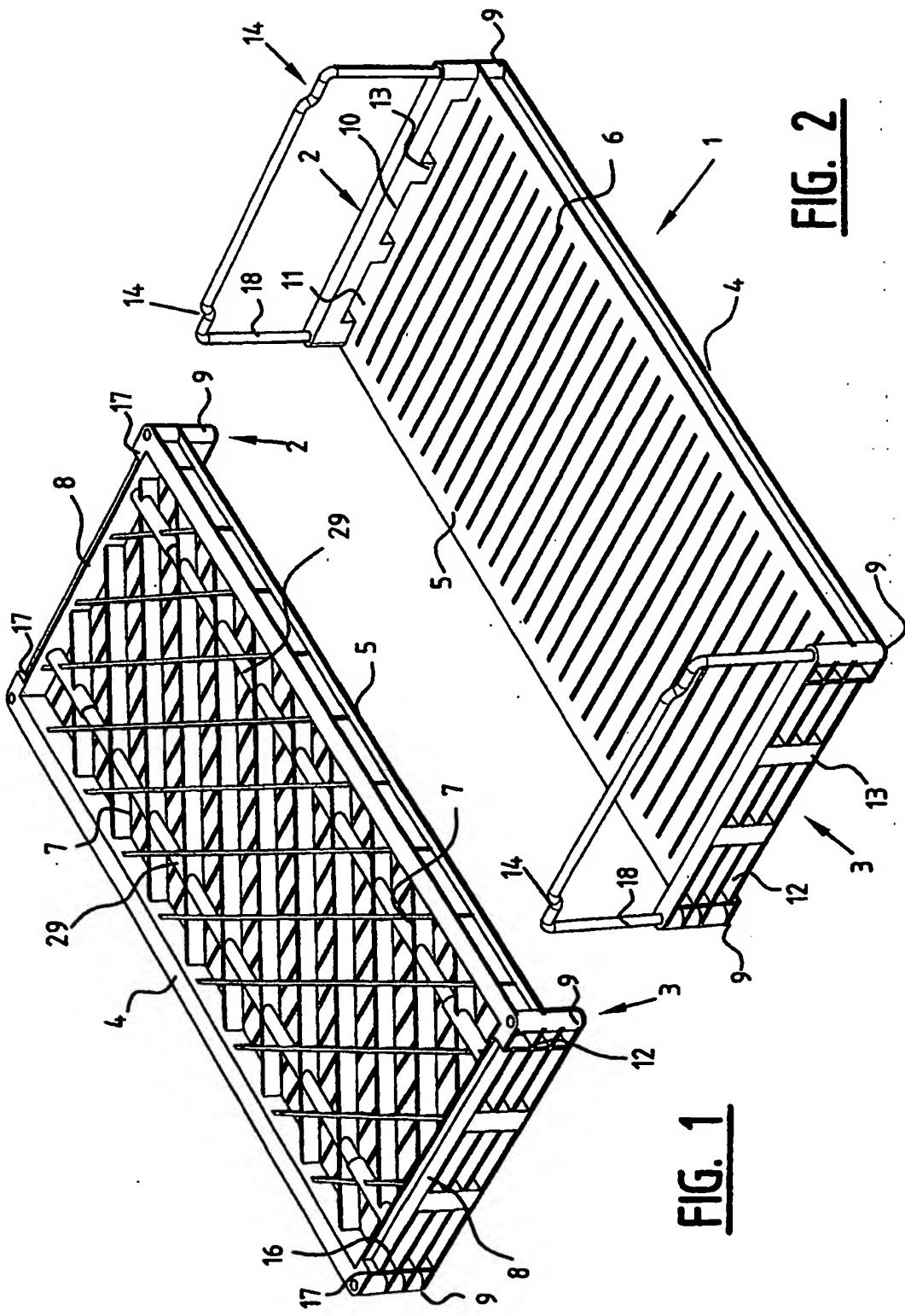
29. Carrier as claimed in claim 26, 27 or 28, characterized in that the recesses are arranged in the frame.

30. Carrier as claimed in any of the claims 26-29, characterized in that the frame is manufactured from metal,
10 preferably galvanized steel, and that the plate is manufactured from plastic.

31. Carrier as claimed in any of the claims 26-30, characterized in that the frame comprises transverse connections extending under the plate for supporting the
15 plate.

32. Carrier as claimed in any of the claims 26-31, characterized in that when the plate is removed, the frames are nestable in laterally offset manner.

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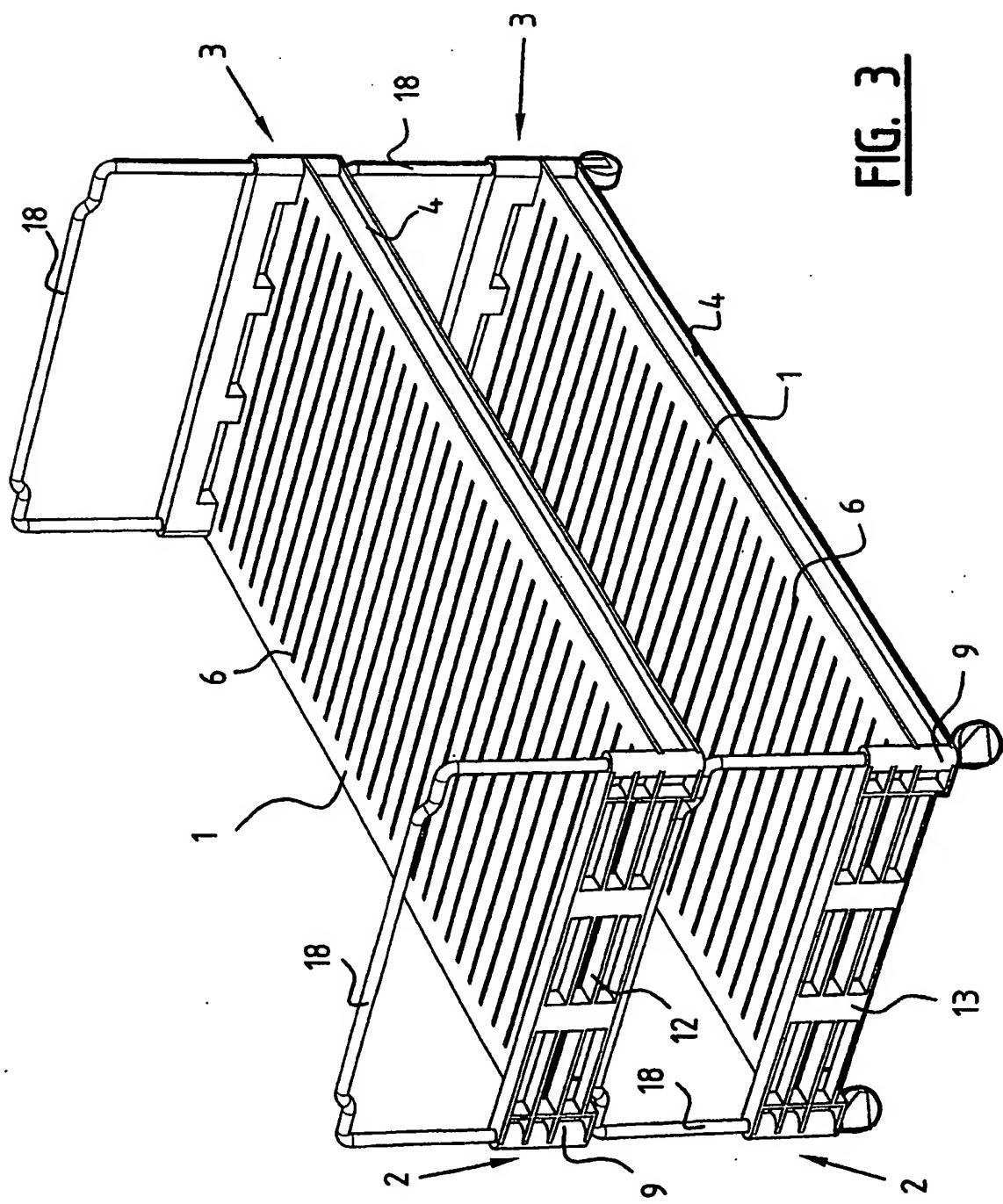
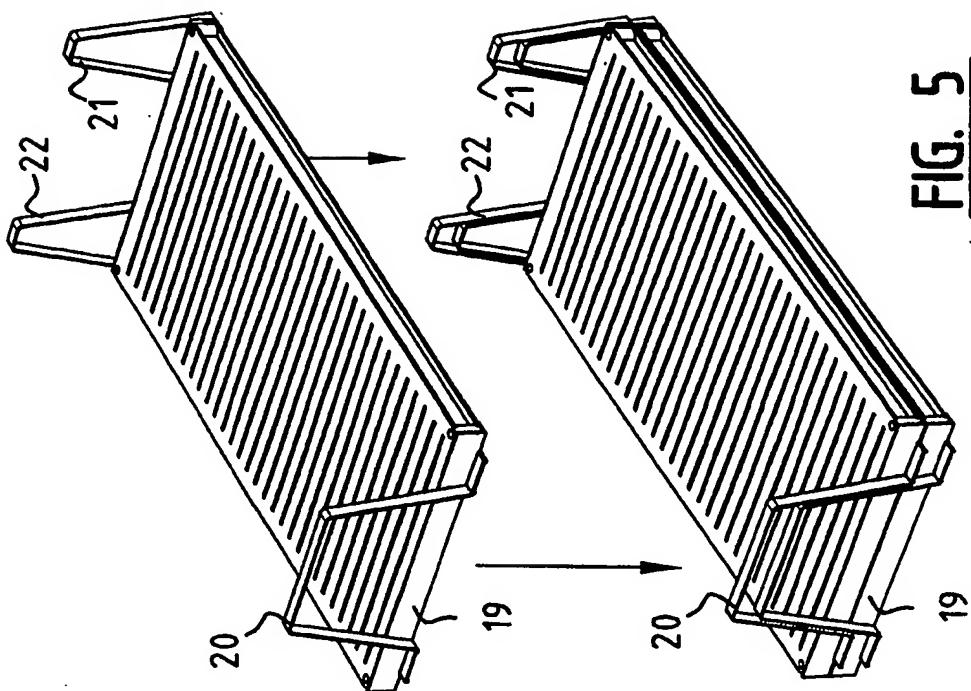
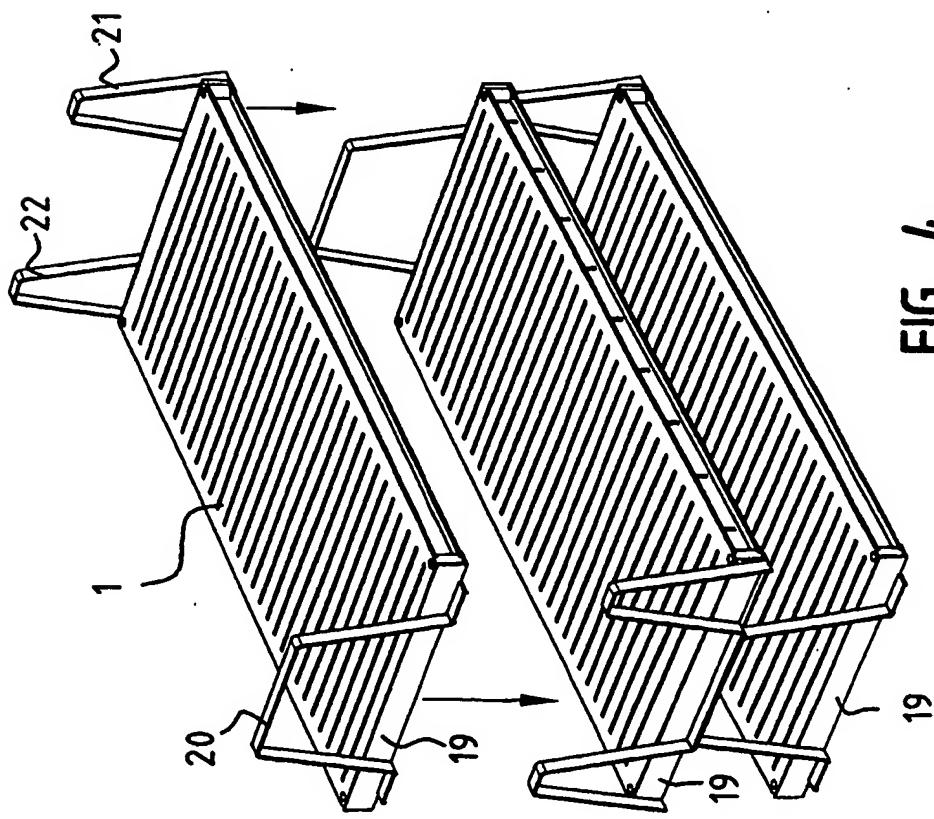
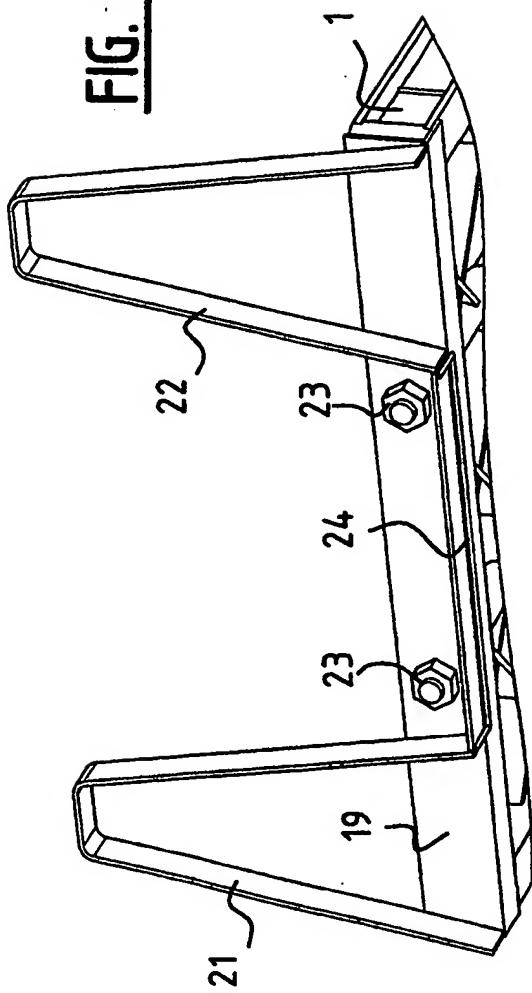
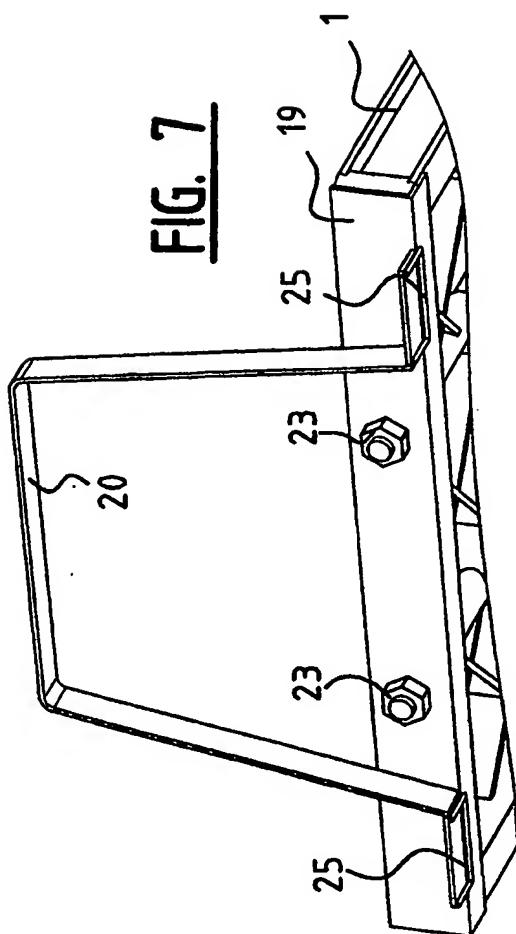


FIG. 3

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FIG. 5FIG. 4

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FIG. 6FIG. 7

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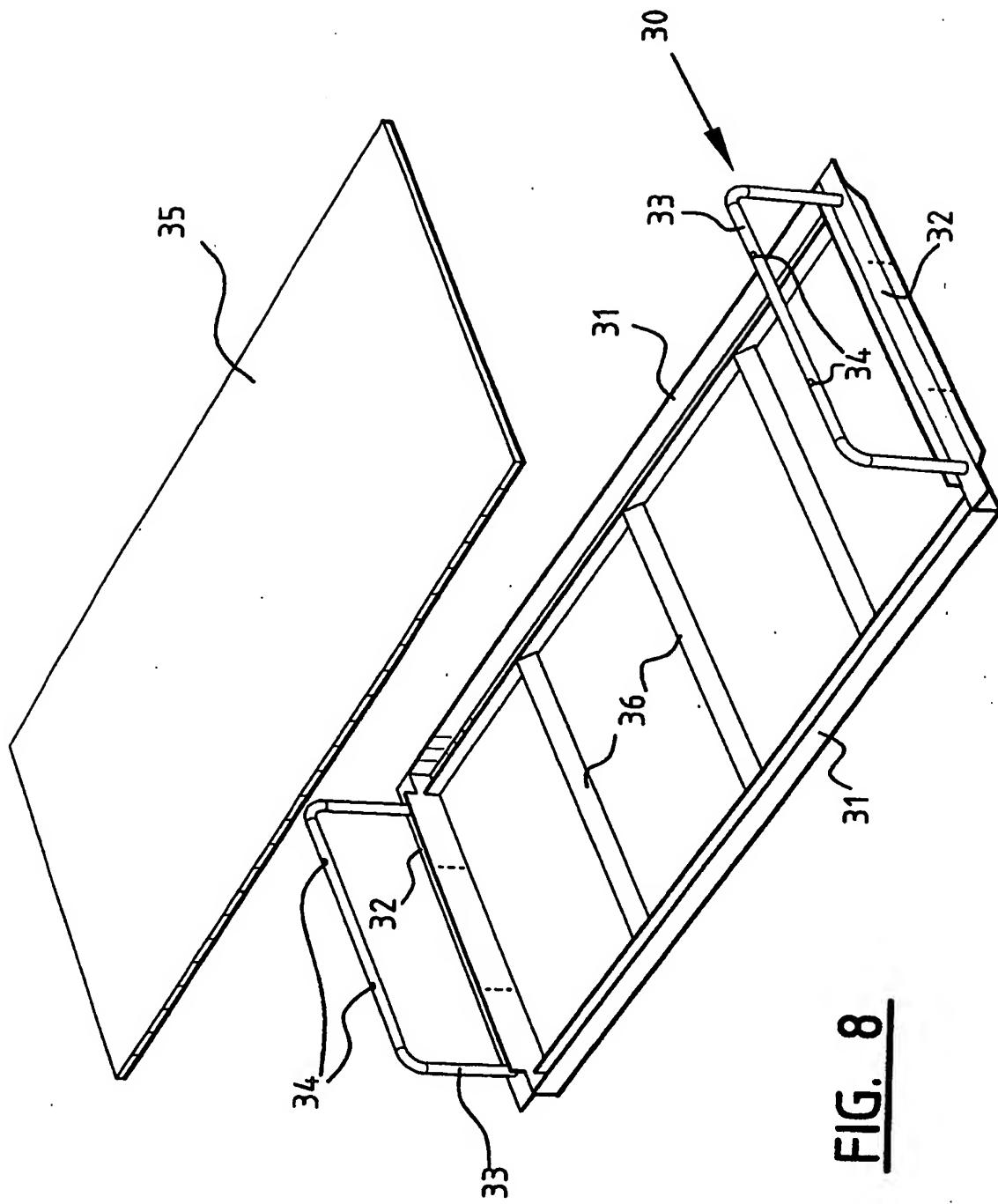


FIG. 8

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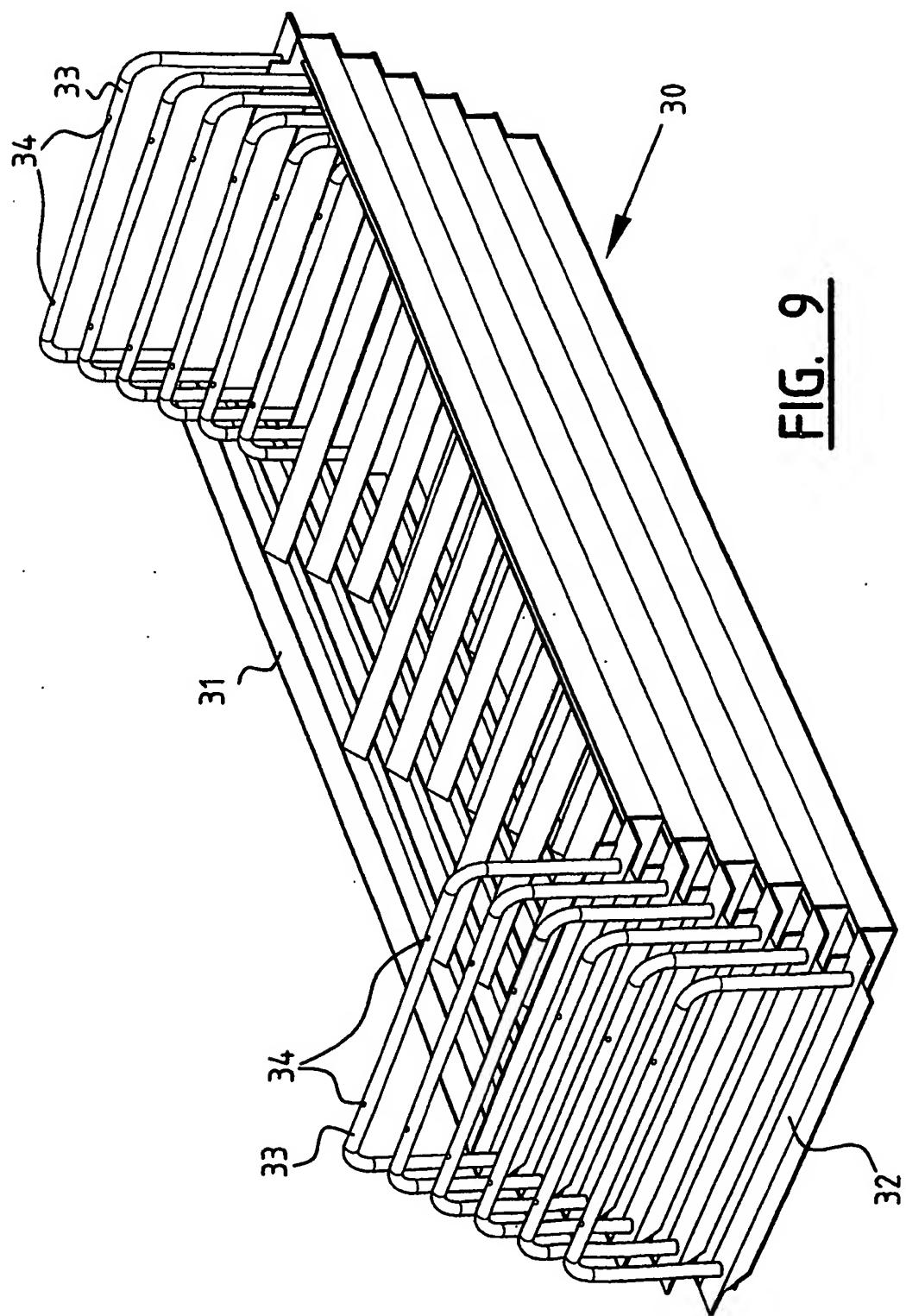


FIG. 9

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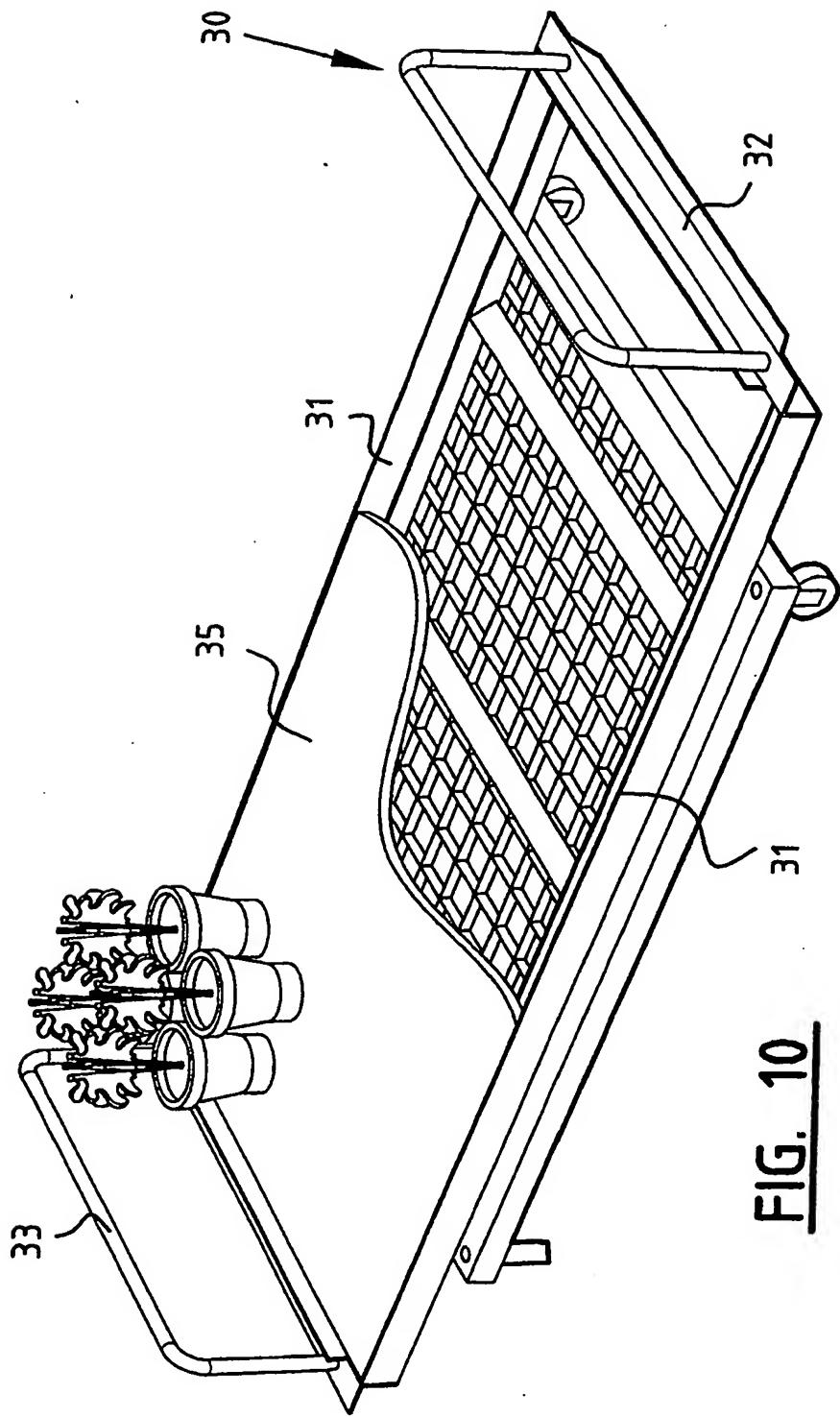


FIG. 10

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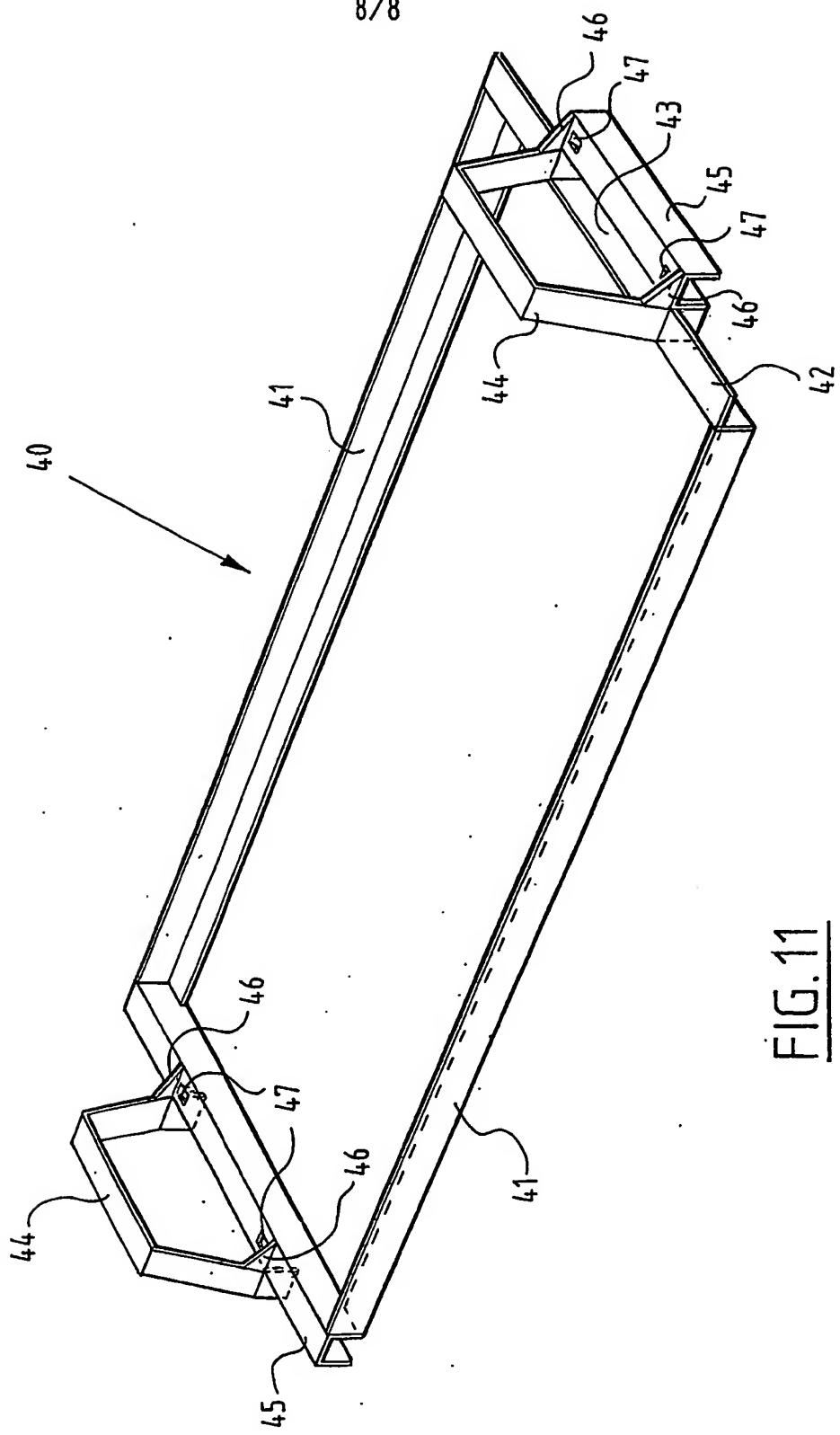


FIG. 11

INTERNATIONAL SEARCH REPORT

Inte	Application No
PCT/NL 03/00252	

A. CLASSIFICATION OF SUBJECT MATTER			
IPC 7	A01G9/14	B65D19/26	B65D19/38
			B65D19/42

According to International Patent Classification (IPC) or to both national classification and IPC

B. FIELDS SEARCHED

Minimum documentation searched (classification system followed by classification symbols)

IPC 7 A01G B65D

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

Electronic data base consulted during the international search (name of data base and, where practical, search terms used)

EPO-Internal, WPI Data, PAJ

C. DOCUMENTS CONSIDERED TO BE RELEVANT

Category *	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
X	FR 2 661 155 A (SCATTOLIN MICHEL) 25 October 1991 (1991-10-25)	1,2,14,
A	abstract; claims; figures 1,2,6 ---	15,26,28 5,6
X	DE 16 58 736 U (CHEMISCHE W. H.) 9 July 1953 (1953-07-09)	1-3, 14-16, 18-21
	the whole document ---	
X	CH 332 368 A (HYRESGAESTERNAS SPARKASSE OCH) 31 August 1958 (1958-08-31) the whole document ---	1-3,14, 15
A	DE 17 89 189 U (FASSFABRIK UND SAEGEWERK HESSENTAL) 21 May 1959 (1959-05-21)	
A	US 4 023 818 A (TROLLER ROBERT J) 17 May 1977 (1977-05-17)	
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Date of the actual completion of the international search

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Name and mailing address of the ISA

European Patent Office, P.B. 5818 Patentlaan 2
NL - 2280 HV Rijswijk
Tel. (+31-70) 340-2040, Tx. 31 651 epo nl,
Fax: (+31-70) 340-3016

Authorized officer

SERRANO GALARRAGA, J

INTERNATIONAL SEARCH REPORT

Int'l Application No
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